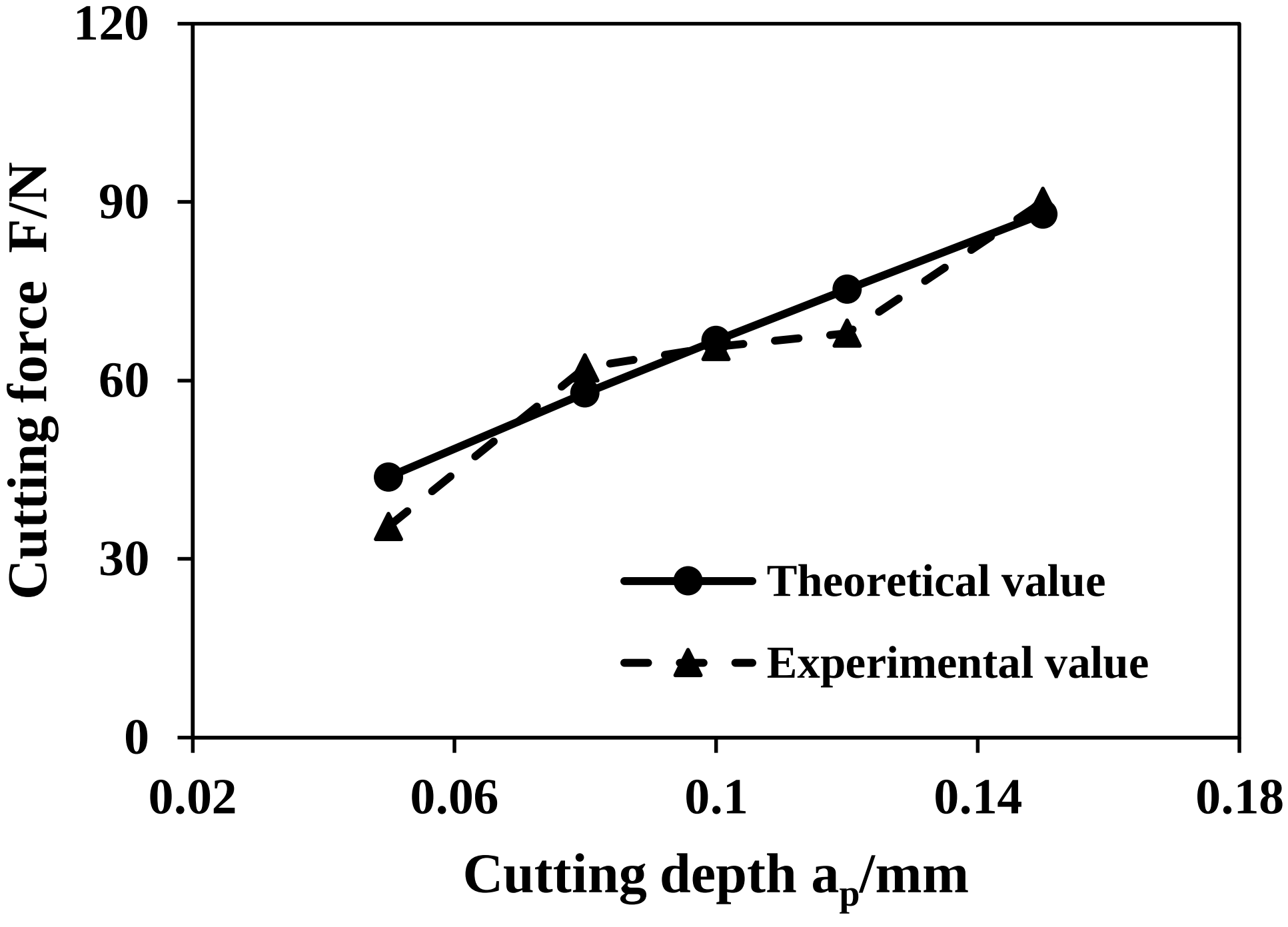
120
90
60
30
0
Cutting force F/N
0.02
0.06
0.1
0.14
0.18
Cutting depth a_p/mm
Theoretical value
Experimental value