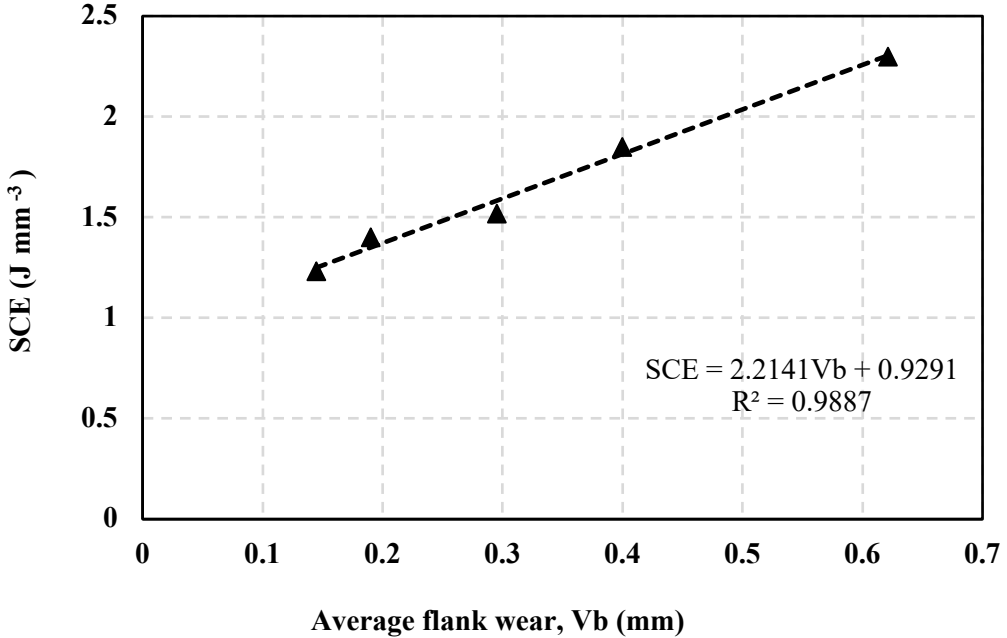
2.5
2
1.5
1
0.5
0
SCE (J mm -3)
0
0.1
0.2
0.3
0.4
0.5
0.6
0.7
Average flank wear, Vb (mm)
SCE = 2.2141Vb + 0.9291
R² = 0.9887